

Serge wall as others some sound

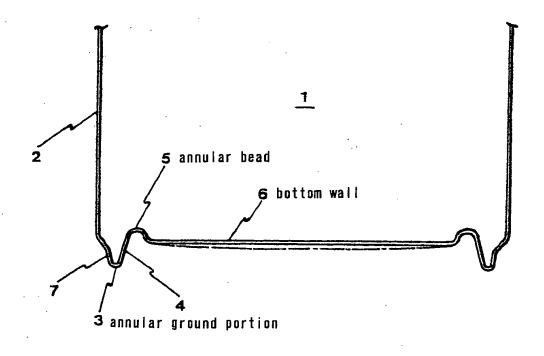


FIG. 2

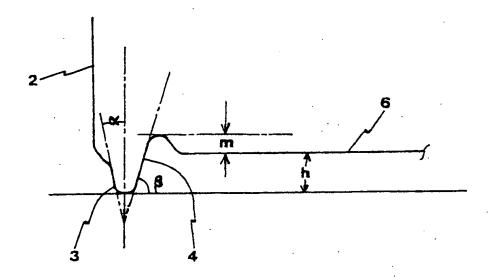


FIG. 3(A)

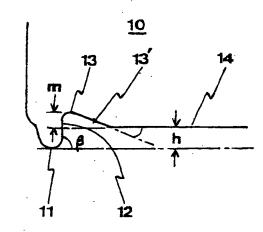


FIG. 3(B)

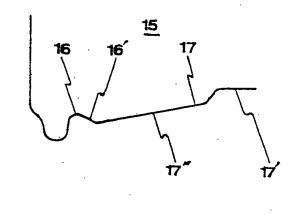


FIG. 3(c)

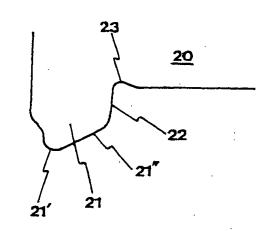


FIG. 3(D)

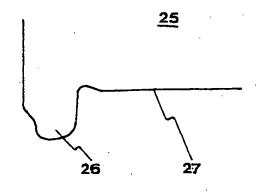


FIG. 3(E)

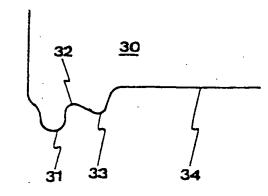
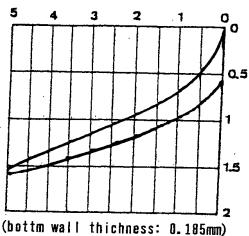


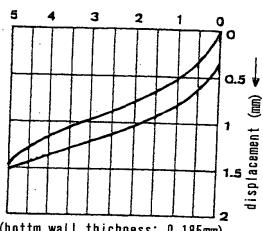
FIG. 4(A)

FIG. 4(B)

can internal pressure (kgf/cm²)

can internal pressure (kgf/cm²)





(bottm wall thichness: 0.185mm)

FIG. 5

